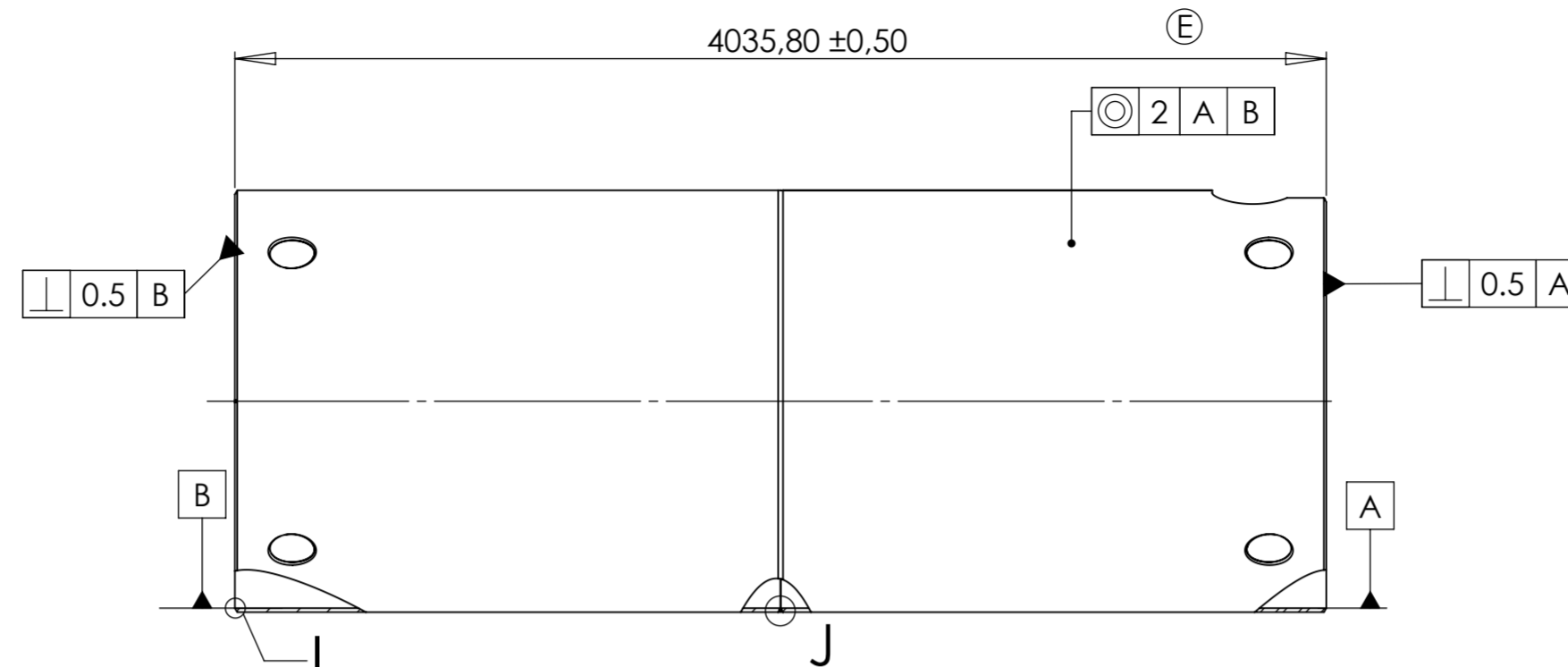
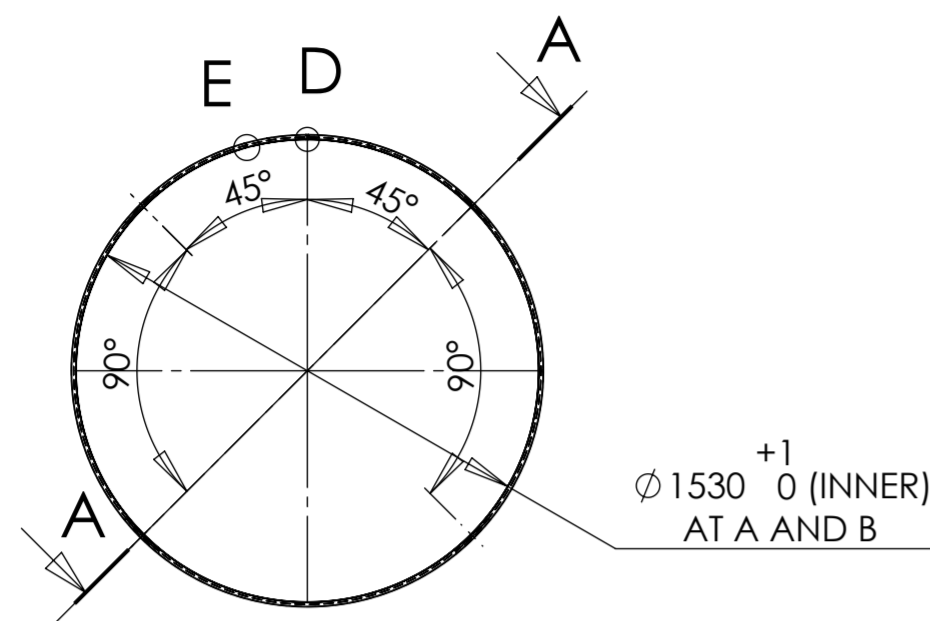
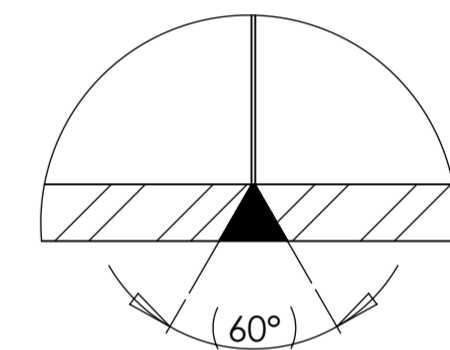
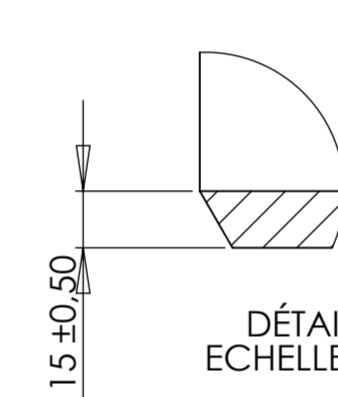


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROUVE
	C	- change of the thickness: become 15mm - maked in 2 sheets with a welding shown on detail J	25/04/2012	
	E	CHANGED THE LENGHT + WELDING PREPARATION	20/06/2012	
	F	added precisions	13/11/2012	
	G	ANGLE BECAME 65° AND CHANGED JUNCTION OF WELDINGS	12/03/2013	



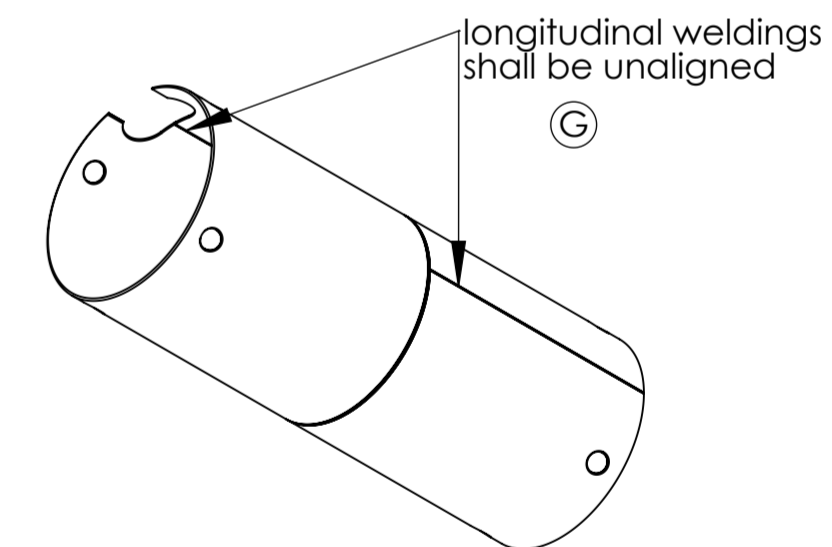
A and B have to be considered as surfaces from ends to 20mm



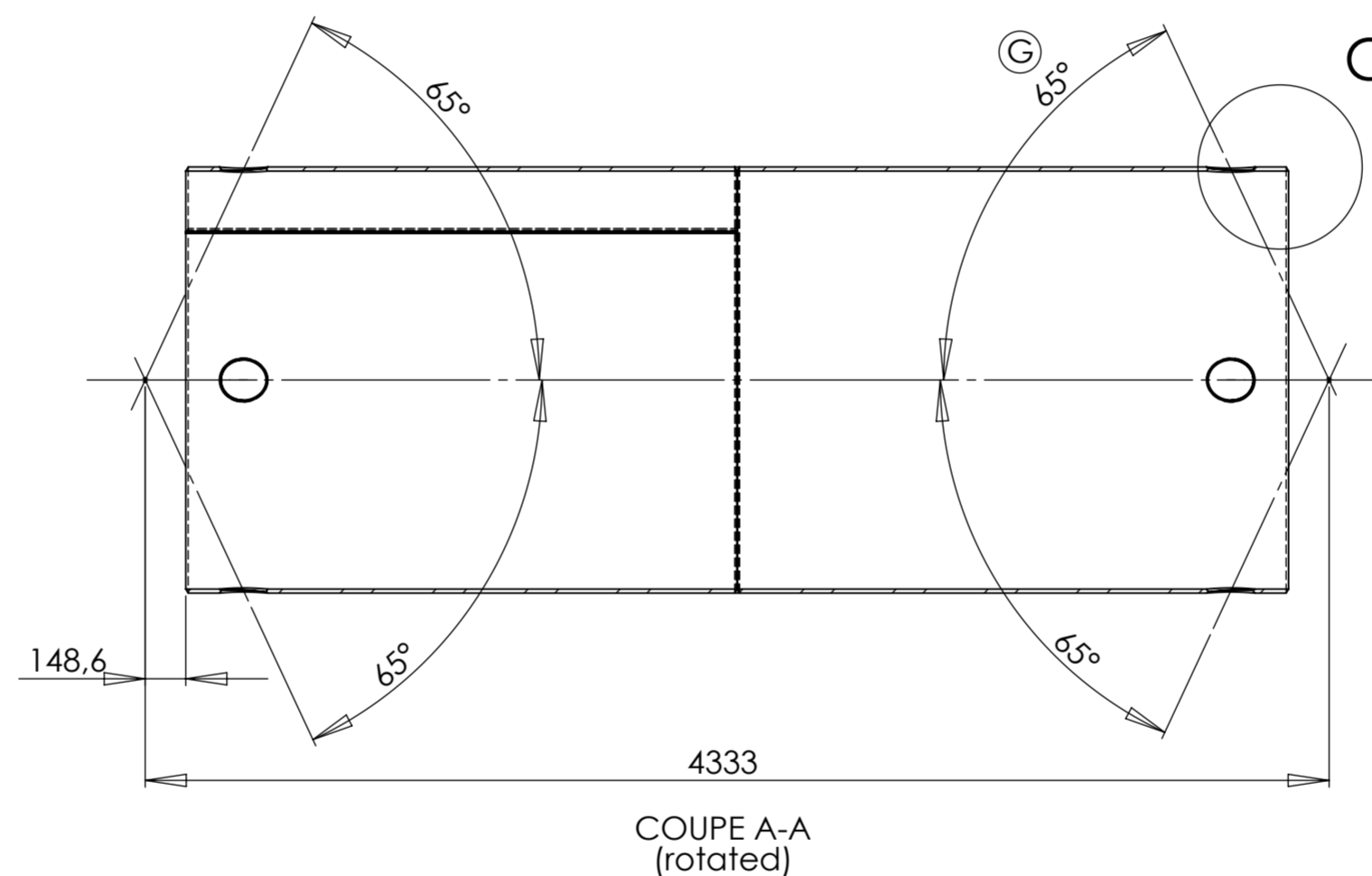
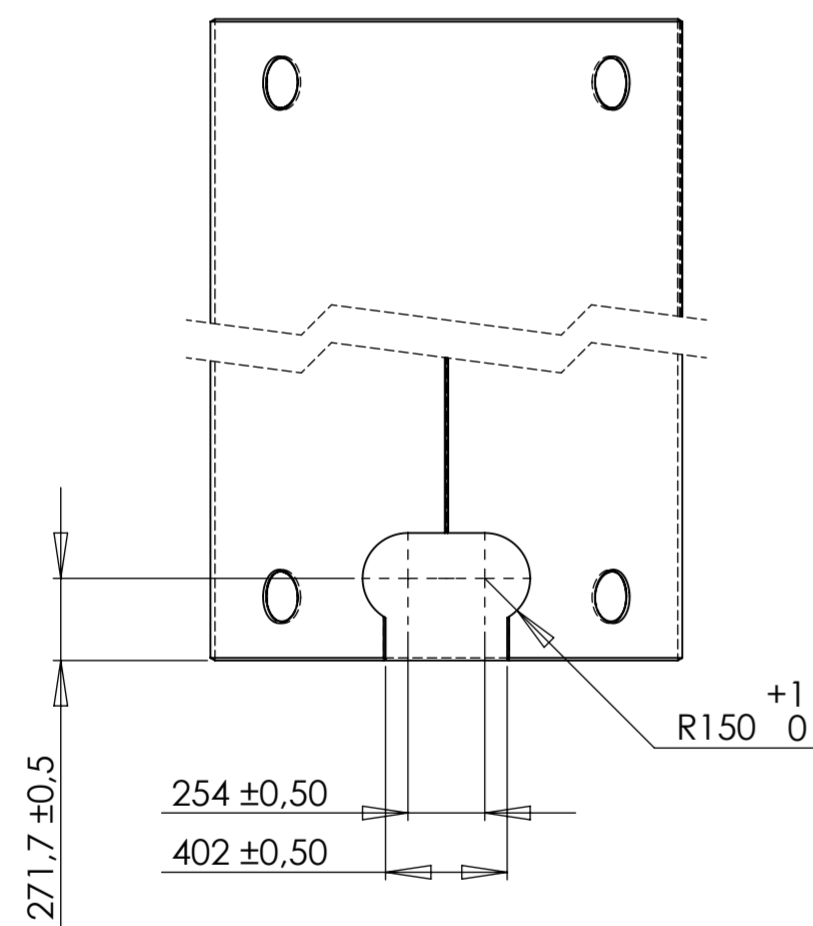
DÉTAIL I
ECHELLE 1 : 2

Or other ASME welding profile

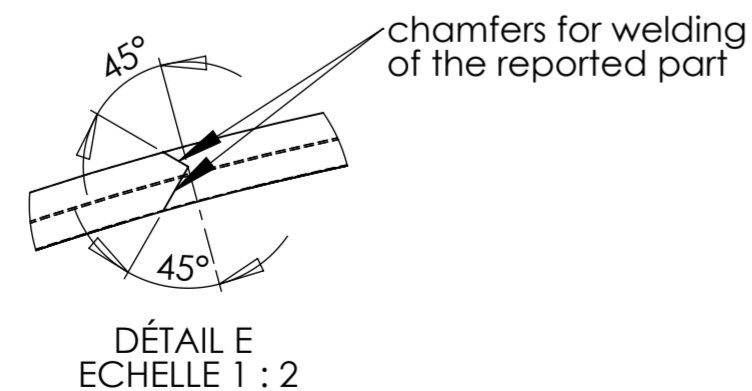
DÉTAIL J
ECHELLE 1 : 2



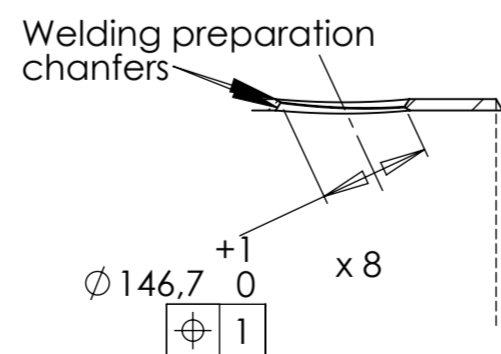
CAUTION: sub-assembly of a vaccum chamber.
The part shall be degreased, washed and rinsed.
Leak test He^+ : 10^{-8} mbar liter per second (for the assembly).



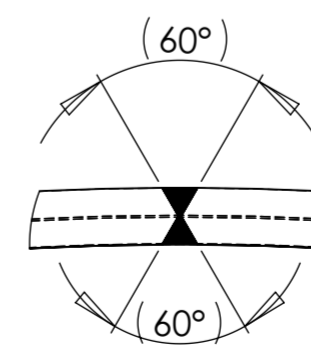
COUPE A-A
(rotated)



DÉTAIL E
ECHELLE 1 : 2



DÉTAIL C
ECHELLE 1 : 10



Or other ASME welding profile

DÉTAIL D
ECHELLE 1 : 2

 SIGMAPHI z du port Rue des frères Mongollier F-56000 Vannes Tel(33) 02.97.01.08.80 Fax (33)02.97.01.08.81 EMAIL Contact@sigmaphi.fr	Name	M. DELBECQ	Date	16/04/2013
	Drawing			
	Checked			
	Approved			
MATERIAL: Inox/Stainless steel 304L				
OUTER VESSEL		Trait.:		
		Roughness:		
		Tol Gen:	± 2	
		Supplier:		
OUTER SHELL		Weight:	2100.50 Kg	
			0.00	
DWG NO. 317111-JLA-701-002		File name:317111-JLA-701-002		
This drawing may not be used without special licence or authorisation express (Law of the 11 march 1957)		Rev: G		