



**NOTE:**  
 - All dimensions in mm.  
 - Continuous weld along the edges and serpentine pattern.  
 - Content liquid nitrogen at 70°K.  
 - Design pressure: 6atm absolute from 60°K to 300°K.  
 - Design and manufacturing according to AMSE BPV.  
 - Final manufacturing drawings & control plan to be provided by the supplier and approved by SIGMAPHI.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROUVE
	D	changed edge design	05/07/2012	
	E	oblong hole 5 => 7	29/11/2012	
	F	changed dimension between holes	14/03/2013	

 <b>SIGMAPHI</b> ZI du prai Rue des frères Mongollier F-56000 Vannes Tel:(33) 02.97.01.08.80 Fax (33)02.97.01.08.81 EMAIL Contact@sigmaphi.fr	<b>SIGMAPHI</b>		Name	Date
	Drawing		M. Delbecq	16/04/2013
	Checked			
	Approved			
MATERIAL:		304L (X2CrNi18-9)		
Trait:				
Roughness:				
Toi Gen		+/-3		
Supplier:				
Weight:		121.00 Kg		
File name:		317111-JLA-702-004		
DWG NO.		<b>317111-JLA-702-004</b>		Rev:
				<b>F</b>
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