



NOTE:

- All dimensions in mm.
- Continuous weld along the edges and serpentine pattern.
- Content liquid nitrogen at 70°K.
- Design pressure: 6atm absolute from 60°K to 300°K.
- Design and manufacturing according to AMSE BPV.

- Final manufacturing drawings & control plan to be provided by the supplier and approved by SIGMAPHI.

 SIGMAPHI <i>si du prol</i> Rue des frères Mongollier F-56000 Vannes	Name	M. Delbecq	Date	16/04/2013
	Drawing			
	Checked			
	Approved			
Tel:(33) 02.97.01.08.80 Fax (33)02.97.01.08.81 EMAIL Contact@sigmaphi.fr		MATERIAL:	304L (X2CrNi18-9)	
		Trait.:		
		Roughness:		
		Toi Gen	+/-3	
		Supplier:		
		Weight:	118.00 Kg	
			ERREUR:SW_Mas/Vo	
		File name:317111-JLA-702-006		
DWG NO.		317111-JLA-702-006		Rev.
				D
<small>This drawing may not be used without special licence or authorisation express (Law of the 11 march 1957)</small>				

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROUVE
	D	changed edges design	05/07/2012	