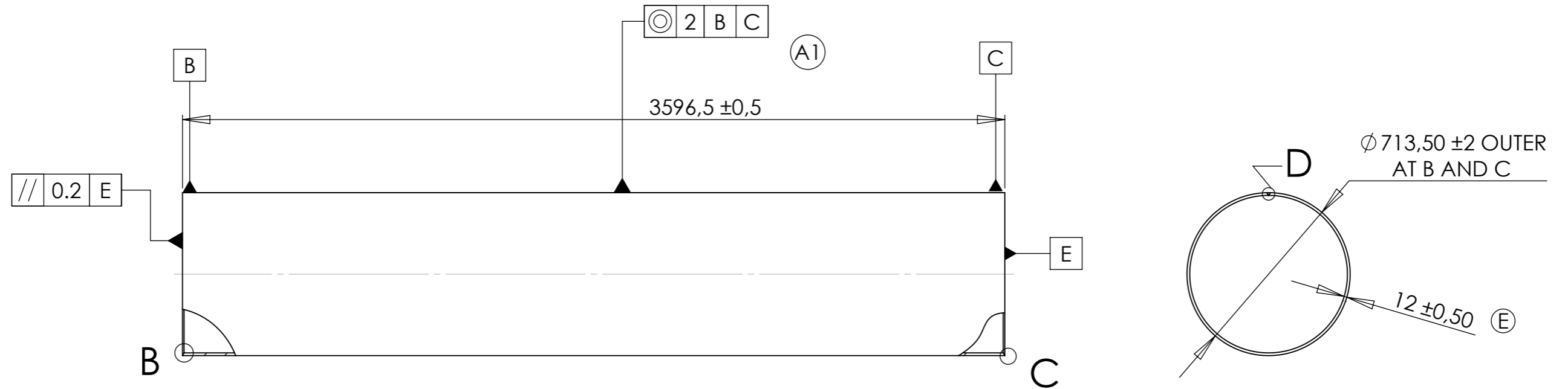
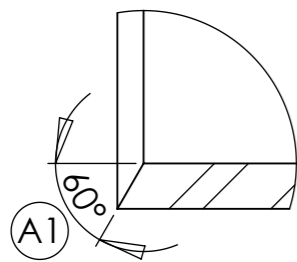


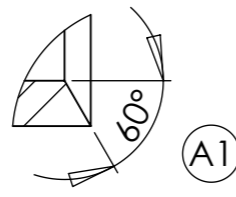
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROUVE
	A1	CHANGES FOR INTERMEDIARY DESIGN REVIEW	20/10/2011	
	C	changed thickness	03/05/2012	
	D	CHANGED WELDING PREPARATION	04/06/2012	
	E	ADDED TOLERANCES ON THICKNESS	06/11/2012	



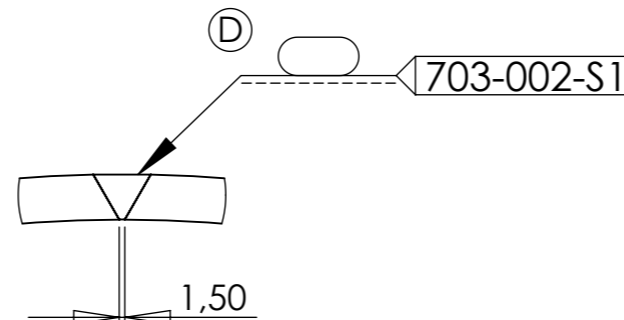
B and C have to be considered as surfaces from ends to 20mm



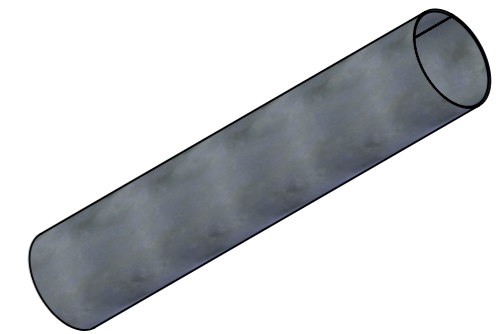
DÉTAIL B  
ECHELLE 1 : 2




DÉTAIL C  
ECHELLE 1 : 2



DÉTAIL D  
ECHELLE 1 : 2



 ZI du prat Rue des frères Mongolfier F-56000 Vannes Tel(33) 02.97.01.08.80 Fax (33)02.97.01.08.81 EMAIL Contact@sigmaphi.fr	Name		Date	
	Drawing	M Delbecq	16/04/2013	
	Checked			
	Approved			
	MATERIAL:	Inox/Stainless steel 304L		
	Trait.:			
	Roughness :			
	Tol Gen	±2		
	Supplier:			
	Weight:	692.97 Kg		
		0.00		
	File name:	317111-JLA-703-003		
DWG NO.	<b>317111-JLA-703-003</b>			Rev:
				<b>E</b>
This drawing may not be used without special licence or authorisation express (Law of the 11 march 1957)				A3 SCALE:1:20 SHEET 1 OF 1