



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROUVE
	A1	CHANGES FOR INTERMEDIARY DESIGN REVIEW	20/10/2011	
	B1	Ø30 => Ø25	19/12/2011	
	C	INTERNAL AND EXTERNAL SUPPORTS IN ONE PART THROUGH THE FLANGE + CHANGE WELDING CHAMFERS	03/05/2012	
	D	CHANGE OF WELDING DEFINITION + 155=>190 + ADDED R8 + SUPPRESSED CHAMFERS + CHANGED Ø OF PIPE HOLES + CHANGED ANGLE OF M30	04/06/2012	
	E	ADDED Ø8 for magnet measurement	17/09/2012	
	F	CHANGE PLOT TO 2 DIFFERENTS PARTS	22/10/2012	
	G	CHANGED WELDING DEFINITION	15/03/2013	

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Name	M Delbecq	Date	17/04/2013
Drawing		Checked	
Approved			
MATERIAL:	304L (X2CrNi18-9)		
Trait:			
Roughness:			
Toi Gen	+/-1		
Supplier:			
Weight:	352.46 Kg		
	0.00		
File name:317111-JLA-703-005			

He VESSEL

FLANGE SIDE ARRIVAL

DWG NO.

317111-JLA-703-005

Rev:

G

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