



NOTE:  
Anodization thickness ≥ 40 µm  
Insulation voltage : ≥ 1000 V dc

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROUVE
	A1	CHANGES FOR INTERMEDIARY DESIGN REVIEW	18/10/2011	
	A2	changed holes for helium pipes+ added holes for fixation on helium vessel flanges	08/12/11	
	E	changed position of holes for threaded rods and added a Ø reduction for pipes	09/07/2012	
	F	added holes for handling	05/11/2012	

<p><b>SIGMAPHI</b> ZI du port Rue des frères Mongollier F-56000 Vannes</p> <p>Tel:(33) 02.97.01.08.80 Fax (33)02.97.01.08.81 EMAIL Contact@sigmaphi.fr</p>	Name	M. Delbecq	Date	16/04/2013
	Drawing			
	Checked			
	Approved			
MATERIAL:	ALU 5083			
Trait.:	SEE NOTE			
Roughness:	Ra3.2 (on machined areas)			
Tol Gen:	+/-1			
Supplier:				
Weight:	314.35 Kg			
	0.00			
File name:	317111-JLA-704-005			
DWG NO.	<b>317111-JLA-704-005</b>			Rev:
				<b>F</b>
This drawing may not be used without special licence or authorisation express (Law of the 11 march 1957)				
				A2 SCALE:1:10 SHEET 1 OF 1