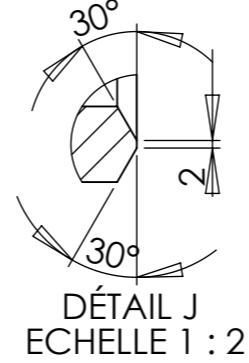
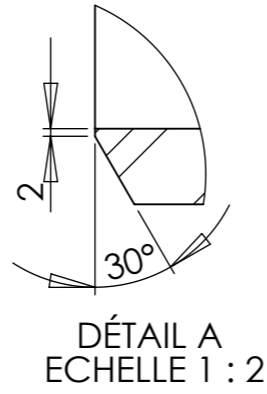
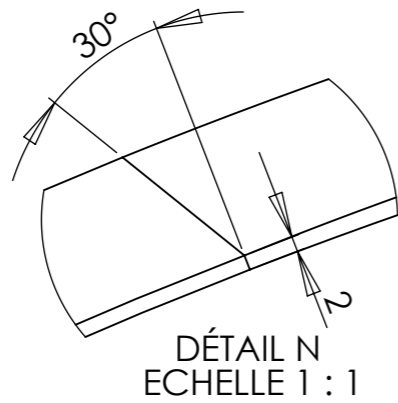
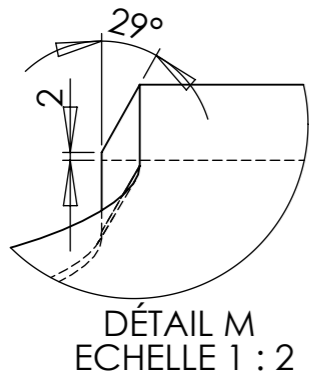
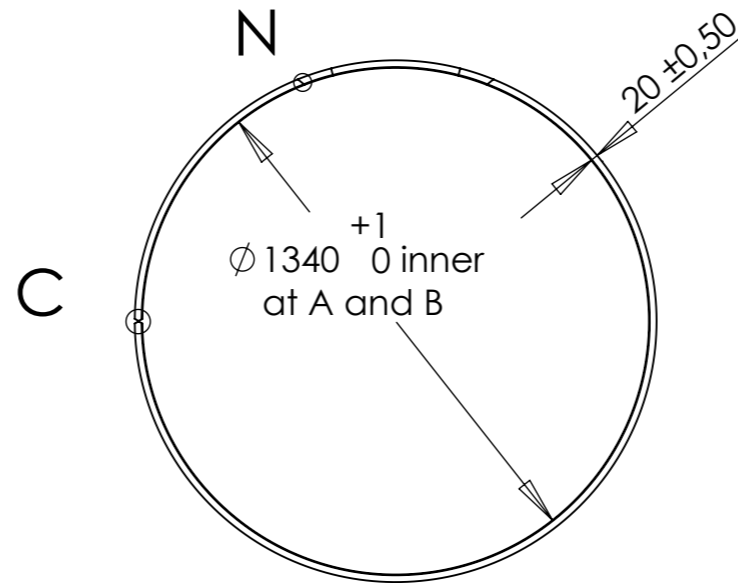
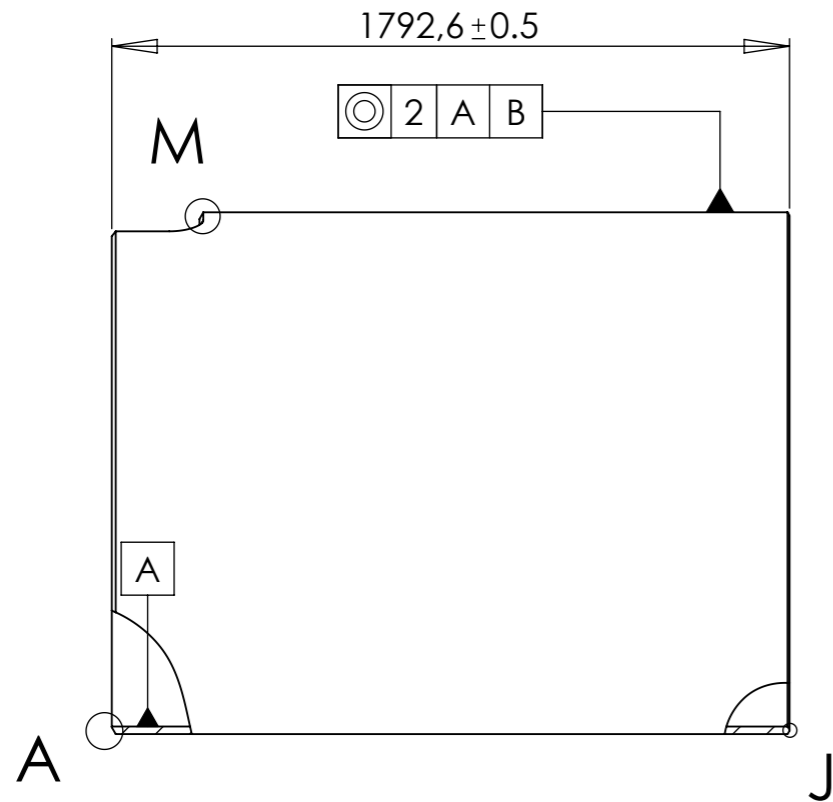


A and B have to be considered as surfaces from ends to 20mm

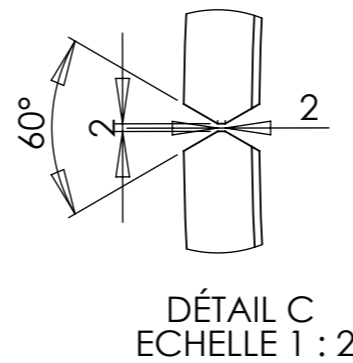
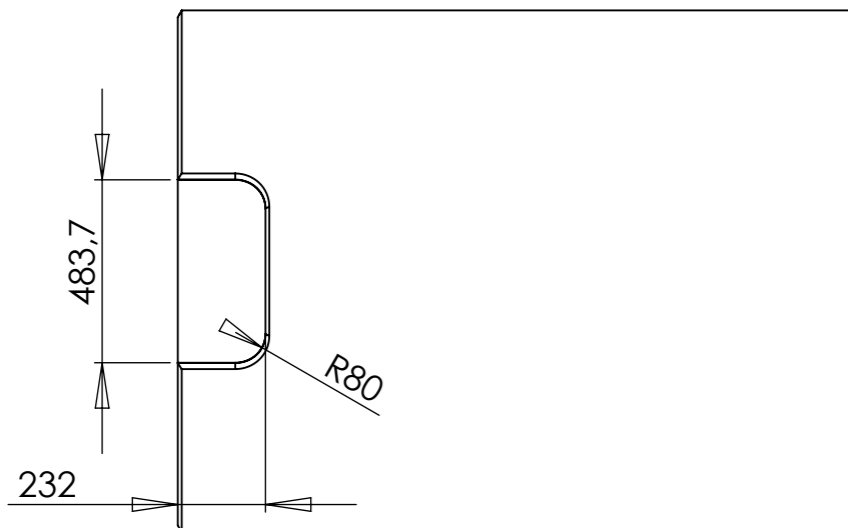
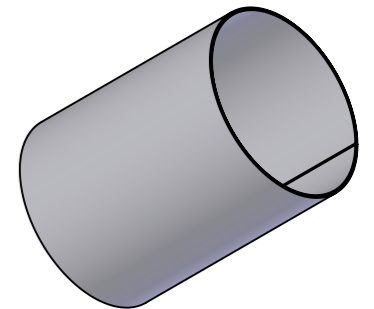


REV.	DESCRIPTION	DATE	APPROUVE
A1	CHANGES FOR INTERMEDIARY DESIGN REVIEW	20/10/2011	
C	changed thickness and welding chamfers	03/05/2012	
D	CHANGED WELDING PREPARATION	04/06/2012	
E	changed the thickness (15 become 8mm)	23/10/2012	
F	changed the thickness (8mm become 20mm)	27/03/2013	
G	splitted part in 2 different references and modified welding chamfers	29/08/2013	MD
H	added tolerance on thickness	21/02/2014	MD



FOR INFORMATION

Porhiet



<p>30</p> <p>SIGMAPHI MAGNETS AND BEAM TRANSPORT</p> <p>Tel(33) 02.97.01.08.80 Fax (33)02.97.01.08.81 EMAIL Contact@sigmaphi.fr</p> <p>ZI du prat Rue des frères Mongolfier F-56000 Vannes</p>	Name	Date
	Drawing	21/02/2014
	Checked	M. Delbecq
	Approved	
	MATERIAL:	304L (X2CrNi18-9)
	Trait.:	
	Roughness :	
	Tol Gen	±2
	Supplier:	
	Weight:	1185.23 Kg
		0.00
	File name:	317111-JLA-703-002
DWG NO.	317111-JLA-703-002	
	Rev:	H
<p>This drawing may not be used without special licence or authorisation express (Law of the 11 march 1957)</p>		
	A3	SCALE:1:50 SHEET 1 OF 1