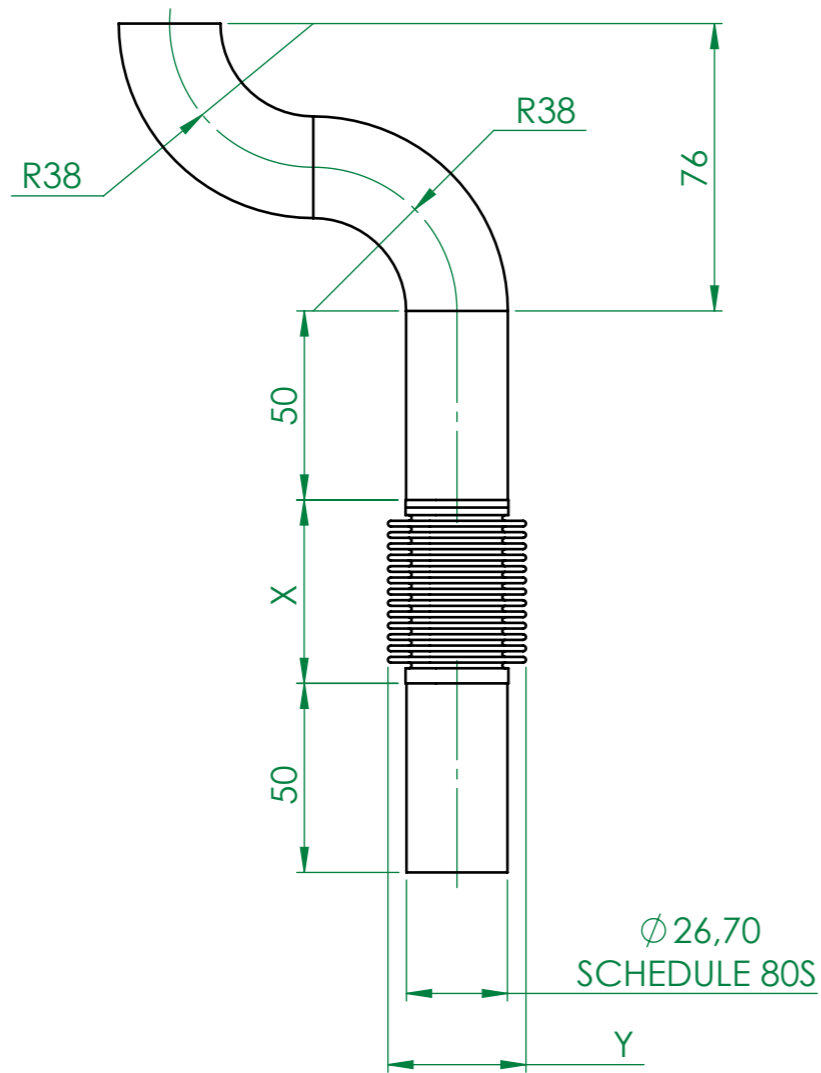
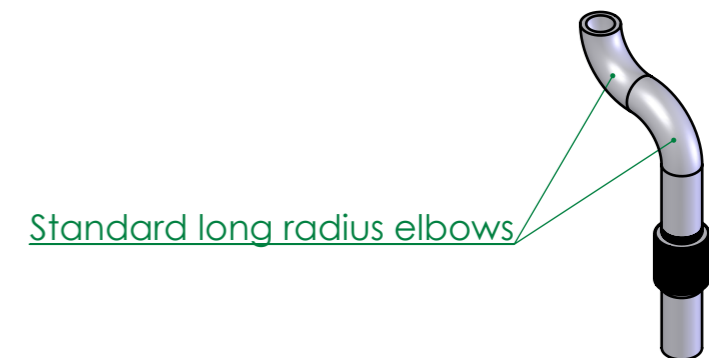


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	AUTHOR
	A	CREATION	07/12/2011	M.Delbecq

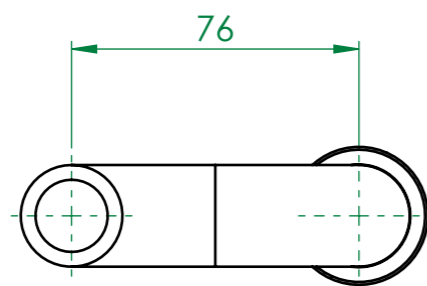




NOTE:

- All dimensions in mm.
- Material: 304L or 316L
- Content liquid nitrogen at 70K.
- Design pressure: 6atm absolute from 60K to 300K (inner pressure).
- Design and manufacturing according to AMSE BPV.
- Helium leakage test: 10^{-8} mbar.l/s
- Relaxed "X" value shall not be more than 50mm
- "Y" value shall not be more than 36mm
- Final manufacturing drawings & control plan to be provided by the supplier and approved by SIGMAPHI.



Standard long radius elbows



 <p>ZI du prat Rue des frères Mongolfier F-56000 Vannes</p> <p>Tel(33) 02.97.01.08.80 Fax (33)02.97.01.08.81 EMAIL Contact@sigmaphi.fr</p>	Name	Date	
	Drawing	M.Delbecq	26/09/2013
	Checked		
	Approved		
<p>702-Antiradiation-Screen</p>	MATERIAL:	See assembly	
	Trait.:		
	Roughness :		
	Tol Gen	±1	
<p>Bellow for N2 pipes</p>	Supplier:		
	Weight:	0.53 Kg	
	File name:	318711-JLA-702-034	
DWG NO.	318711-JLA-702-034		
	Rev:	A	
<p>This drawing may not be used without special licence or authorisation express (Law of the 11 march 1957)</p>			 A3 SCALE:1:2 SHEET 1 OF 1