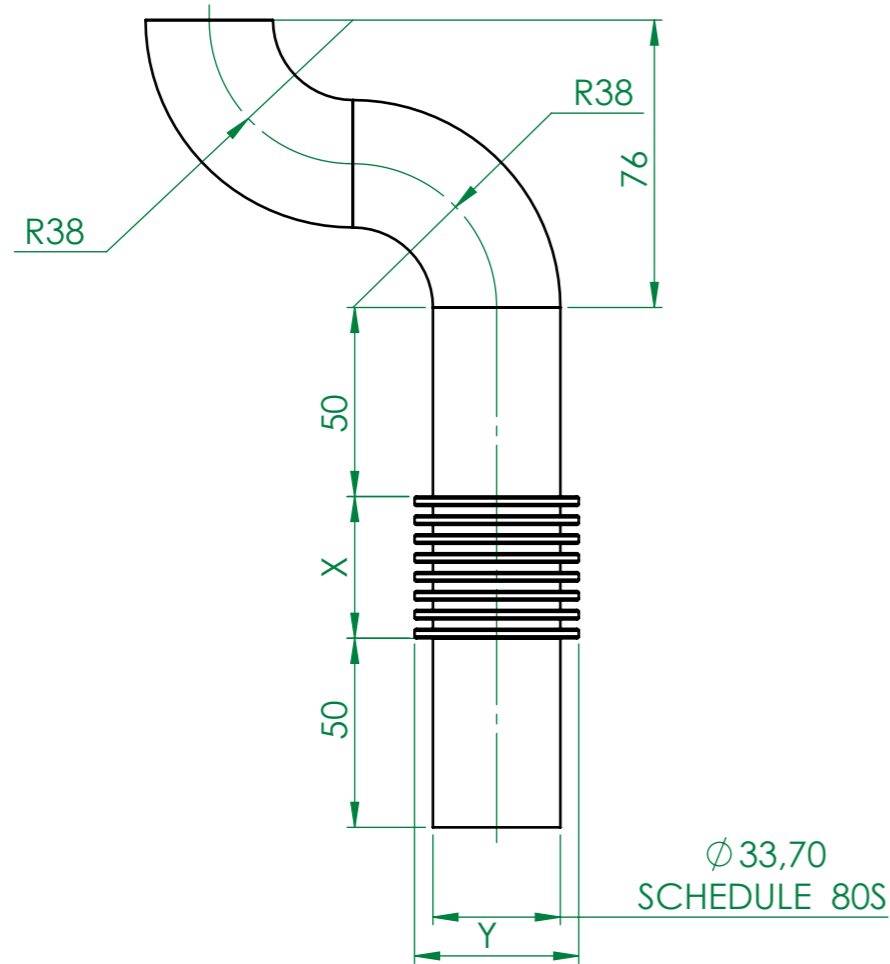
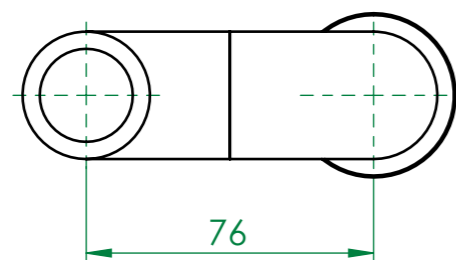




REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	AUTHOR
	A	CREATION	08/02/2011	M. Delbecq



**NOTE:**

- All dimensions in mm.
- Material: 304L or 316L
- Content liquid nitrogen at 70K.
- Design pressure: 6atm absolute from 60K to 300K (inner pressure).
- Design and manufacturing according to AMSE BPV.
- Helium leakage test:  $10^{-8}$  mbar.l/s
- Relaxed "X" value shall not be more than 38mm
- "Y" value shall not be more than 44mm
- Final manufacturing drawings & control plan to be provided by the supplier and approved by SIGMAPHI.



 ZI du prat Rue des frères Mongolfier F-56000 Vannes	Name	Date
	Drawing <b>M. Delbecq</b>	26/09/2013
Tel(33) 02.97.01.08.80 Fax (33)02.97.01.08.81 EMAIL Contact@sigmaphi.fr	Checked	
	Approved	
<b>702-Antiradiation-Screen</b>  <b>Bellow for Ø33.7 pipe</b>	MATERIAL:	304L (X2CrNi18-9)
	Trait.:	
	Roughness :	
	Tol Gen	±1
	Supplier:	
	Weight:	0.94 Kg
	File name:318711-JLA-702-035	
DWG NO.	Rev:	
<b>318711-JLA-702-035</b>	<b>A</b>	
This drawing may not be used without special licence or authorisation express (Law of the 11 march 1957)		
	A3	SCALE:1:2 SHEET 1 OF 1